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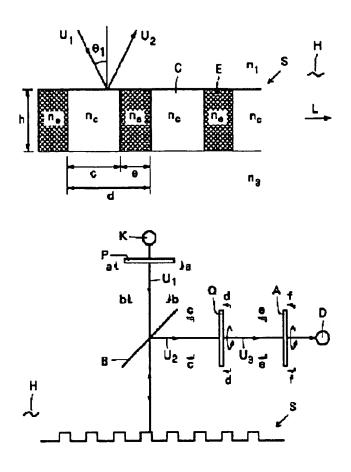
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# JP11211421 DEVICE AND METHOD FOR MEASURING LINE WIDTH NIKON CORP

Inventor(s): ; ITO YOSHINOBU
Application No. 10030600, Filed 19980127, Published 19990806

Abstract: PROBLEM TO BE SOLVED: To provide a device and method for measuring a line width in which the line width of a fine line-and-space pattern having a periodic structure can be easily measured.

SOLUTION: In a line width measuring device for measuring a line width (e) of respective lines of a line-and-space pattern S having a plurality of lines arranged at a fixed pitch (d) in a fixed direction L, a polarized light  $U_1$  is incident on the pattern S, and the polarized state of the reflected light  $U_2$  from the pattern S is measured, whereby the change amount of polarized state of the polarized light  $U_1$  caused in the reflection by the pattern S is measured, and the line width (e) is measured on the basis of the change amount of polarized state.

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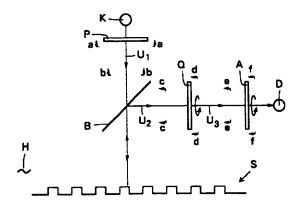
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#### (54) 【発明の名称】 線幅測定装置及び方法

#### (57)【要約】

【課題】周期構造を持つ微細なラインアンドスペースパターンの線幅を容易に測定することができる線幅測定装 置及び方法を提供する。

【解決手段】一定の方向しに一定のピッチdにて複数本の線を配置したラインアンドスペースパターンSの各々の線の線幅をを測定する線幅測定装置において、パターンSに偏光光U1を入射し、パターンSからの反射光U2の偏光状態を測定することによって、パターンSで反射する際に生じる偏光光U1の偏光状態の変化量を測定し、偏光状態の変化量に基づいて、線幅を変測定することを特徴とする。



#### 【特許請求の範囲】

【請求項1】一定の方向に一定のピッチにて複数本の線 を配置したラインアンドスペースパターンの前記各々の 線の線幅を測定する線幅測定装置において、

前記パターンに偏光光を入射し、前記パターンからの反 射光の偏光状態を測定することによって、前記パターン で反射する際に生じる前記偏光光の偏光状態の変化量を 測定し、

該偏光状態の変化量に基づいて、前記線幅を測定するこ とを特徴とする線幅測定装置。

【請求項2】前記パターンに入射する入射光は、前記各 々の線と直交する線直交平面に対して、平行に入射する ことを特徴とする請求項1記載の線幅測定装置。

【請求項3】前記入射光の光路に偏光子を配置して、前 記パターンに直線偏光を入射することを特徴とする請求 項2記載の線幅測定装置。

【請求項4】前記反射光の光路に、光軸周りに回転可能 な1/4波長板と、光軸周りに回転可能な検光子とをそ の順に配置し、

前記検光子を透過する光束の消光状態における前記 1/ 4波長板の中性軸の方位、若しくは前記検光子の透過軸 の方位、又はその双方に基づいて、前記偏光状態の変化 量を測定することを特徴とする請求項3記載の線幅測定 装置。

【請求項5】前記反射光の光路に、光軸周りに回転不能 な1/4波長板と、光軸周りに回転可能な検光子とをそ の順に配置し、

前記検光子を透過する光束の光量が最大又は最小となる 状態における前記検光子の透過軸の方位に基づいて、前 記偏光状態の変化量を測定することを特徴とする請求項 30 3記載の線幅測定装置。

【請求項6】前記反射光の光路に、光軸周りに回転可能 な1/4波長板と、光軸周りに回転不能な検光子とをそ の順に配置し、

前記検光子を透過する光束の光量が最大又は最小となる 状態における前記1/4波長板の中性軸の方位に基づい て、前記偏光状態の変化量を測定することを特徴とする 請求項3記載の線幅測定装置.

【請求項7】前記反射光の光路に、光軸周りに回転不能 な検光子を配置したことを特徴とする請求項2記載の線 40 幅測定装置.

【請求項8】前記入射光の光路に、偏光子と1/4波長 板とをその順に配置し、該偏光子と1/4波長板とのう ちの少なくともいずれか一方を光軸周りに回転可能に配 置し、

前記検光子を透過する光量が最大又は最小となる状態に おける前記回転自在に配置した部材の透過軸又は中性軸 の方位に基づいて、前記順光状態の変化量を測定するこ とを特徴とする請求項7記載の線幅測定装置。

【請求項9】前記入射光の光路に偏光子を配置し、反射 50 【0003】

光の光路に検光子を配置し、

前記偏光子と検光子のうちの一方を光軸周りに回転不能 に配置し、他方を光軸周りに回転可能に配置し、

前記検光子を透過する光束の光量が最大又は最小となる 状態における前記回転可能に配置した部材の透過軸の方 位に基づいて、前記偏光状態の変化量を測定することを 特徴とする請求項3記載の線幅測定装置。

【請求項10】一定の方向に一定のピッチにて複数本の 線を配置したラインアンドスペースパターンの前記各々 10 の線の線幅を測定する線幅測定方法において、

前記パターンとして線幅の既知な較正用パターンを用意 し、該較正用パターンに偏光光を入射し、較正用パター ンからの反射光の偏光状態を測定することによって、較 正用パターンで反射する際に生じる前記偏光光の偏光状 態の変化量を測定し、該偏光状態の変化量と前記線幅と の関係を求める較正工程と、

前記パターンとして線幅の未知な測定用パターンを用意 し、該測定用パターンに偏光光を入射し、測定用パター ンからの反射光の偏光状態を測定することによって、測 定用パターンで反射する際に生じる前記偏光光の偏光状 態の変化量を測定し、該偏光状態の変化量と前記関係と によって、前記未知の線幅を求める測定工程と、

を有することを特徴とする線幅測定方法。

#### 【発明の詳細な説明】

[0001]

【発明の属する技術分野】本発明は、半導体露光装置な どで焼き付けられる周期構造をもつレジスト像の線幅 や、レジスト像をマスクにしてエッチング法にて基板上 に形成される周期構造をもつエッチング像の線幅を、偏 光解析法により測定する線幅測定装置及び方法に関する ものである。

[0002]

【従来の技術】半導体製造プロセスにおいては、種々の 露光条件やエッチング条件で作成された膨大な数のサン プルについて、レジスト像やエッチング像の線幅を計測 することにより、最適な露光条件やエッチング条件を定 めている。線幅を測定する手法としては、従来より、顕 微鏡画像を処理してレジスト像やエッチング像の線幅を 計測する方法や、レジスト像やエッチング像のエッジか らの散乱光を利用して線幅を計遇する方法などが用いら れてきた。しかるに近年、光源の短波長化と光学系のN A (開口数) の増大に伴い、シリコンウエハ上に形成さ れる微細パターンの線辐は年を追うごとに微細化してき ている。この結果、線幅が0.25μmを切る最先端の プロセス技術では、顕微鏡画像を処理して線幅を計測す る方法や、エッジからの散乱光を利用して線幅を計測す る方法では、最早用をなさなくなって来ている。そこで 電子顕微鏡を用いてレジスト像やエッチング像を観察し て、その線幅を測定する手法が用いられつつある。

3

【発明が解決しようとする課題】しかしながら、電子顕 微鏡による観察、測定では、試料を適当な大きさに切断 しなければならないこと、真空容器内に試料を装填しな ければならないこと、などにより、時間と手間を要する 作業となっている。したがって試料の切断などを行うこ となく非破壊で、且つ試料を真空容器などに装填するこ となくそのままの状態で線幅を測定することができる手 法が確立されれば、フォトリソグラフィーやエッチング などのための最適条件の決定に要する時間と手間が、大 幅に短縮されることになる。そこで本発明は、周期構造 10 を持つ微細なラインアンドスペースパターンの線幅を容 易に測定することができる椽幅測定装置及び方法を提供 することを課題とする。

#### [0004]

【課題を解決するための手段】本発明は上記課題を解決 するためになされたものであり、すなわち、一定の方向 に一定のピッチにて複数本の線を配置したラインアンド スペースパターンの前記各々の線の線幅を測定する線幅 測定装置において、前記パターンに偏光光を入射し、前 記パターンからの反射光の偏光状態を測定することによ 20 射光側の媒質と同じ媒質であり、第2媒質がレジストで って、前記パターンで反射する際に生じる前記偏光光の 偏光状態の変化量を測定し、該偏光状態の変化量に基づ いて、前記線幅を測定することを特徴とする線幅測定装 置である。本発明はまた、一定の方向に一定のピッチに て複数本の線を配置したラインアンドスペースパターン の前記各々の線の線幅を測定する線幅測定方法におい て、前記パターンとして線幅の既知な較正用パターンを 用意し、該較正用パターンに偏光光を入射し、較正用パ ターンからの反射光の偏光状態を測定することによっ て、較正用パターンで反射する際に生じる前記偏光光の 30 偏光状態の変化量を測定し、該偏光状態の変化量と前記 線幅との関係を求める較正工程と、前記パターンとして 袋幅の未知な測定用パターンを用意し、該測定用パター ンに偏光光を入射し、測定用パターンからの反射光の偏 光状態を測定することによって、測定用パターンで反射 する際に生じる前記偏光光の偏光状態の変化量を測定 し、該偏光状態の変化量と前記関係とによって、前記未\*  $N_0^2 = (c/d)n_c^2 + (e/d)n_e^2$ 

$$N_e^2 = \frac{n_c^2 n_e^2}{(c/d)n_e^2 + (e/d)n_c^2}$$

【0008】上記(1a)式と(1b)式との比較より 明らかなように、2つの媒質の屈折率nc、neのいかん に拘わらず常に(Ne)2<(No)2が成立するので、こ の構造性複屈折体は負の一軸性光学結晶と等価になる。 構成物質によって違いはあるが、上記近似式が成立する ためには、格子周期に対する光の波長の比入/dが、 λ/d>40

である必要があると言われている(C W Haggans et a ※50 1.: Oct Acta,vol.26,No.3,289-312,1982; C W Haggans

\* 知の線幅を求める測定工程と、を有することを特徴とす る線幅測定方法である.

【0005】以下に本発明の原理について説明する。ラ インアンドスペースパターンS、すなわち周期性構造体 の断面図を図1に示す。同図において、

U1:パターンSへの入射光

U2:パターンSからの反射光

81:入射光の入射角

n1:入射光側の媒質の屈折率

nc:パターンSを構成する第1媒質Cの屈折率

ne:パターンSを構成する第2媒質Eの屈折率

n3: パターンSの基板を構成する媒質の屈折率

d:パターンSの周期(d≡c+e)

c:第1媒質Cの幅

e:第2媒質Eの幅

h:第1媒質Cと第2媒質Eの高さ

である。第1媒質Cと第2媒質Eは、例えば第1媒質が レジストであり、第2媒質がレジストに形成された潜像 であっても良いし、また、第1媒質が空間、すなわち入 あっても良い。

【0006】ここで入射光は、第1媒質又は第2媒質の 長手方向と直交する線直交平面(すなわち、回折光子の 格子面の法線と格子ベクトルしとで作られる平面)Hに 対して平行に入射するものとする。図1では、線直交平 面Hは紙面と一致している。また、電場ベクトルが線直 交平面Hと垂直な偏光をs偏光と呼び、電場ベクトルが 線直交平面Hと平行な偏光をp偏光と呼ぶ。

【0007】図1に示すような屈折率の異なる2つ物質 C、Eが交互に並んだ周期性構造体は、複屈折性を有す ることが古くから知られており、「構造性複屈折(form birefringence)」と呼ばれている。特に格子周期dが 波長入に較べて格段に短い周期性構造体では、s偏光、 p偏光に対する等価屈折率N。、Neは各々次のように表 されることが知られている (M Born and E Wolf: Princ iples of Optics, Pergamon Press, 1959, 702-705).

(1b)

※1.: J Opt Soc Am, vol. 10, No. 10, 2217-2225, 1993). 波 長入に較べて格子周期dが充分に短いとは言えない周期 性構造体においても複屈折の現象は見られるが、最近ま で定量的な解析は行なわれていなかった。しかるに最 近、波長に較べて格子周期が充分に短いとは言えない周 期性構造体における等価屈折率N。、Naを求める簡便な 方法 (EMT法) が確立された (R C MacPhedran et a

et al.: J Opt Soc Am. vol. 10, No. 10, 2217-2225.199 3).

$$N_0^2 = \frac{{\mu_\delta}^2 + {\alpha_0}^2}{{k_0}^2}$$

$$N_e^2 = \frac{{\mu_p}^2}{{k_o}^2 [1 - (\sin \theta_1)^2 / N_o^2]}$$

\*【0009】このEMT法によれば、s偏光、p偏光に 対する等価屈折率N。、Neは次式で与えられる。

但し、 $\alpha_0 = k_0 s i n \theta_1$  $k_0 = 2\pi / \lambda$ 

λ:入射側媒質中の光の波長

μs: s 偏光に対する格子内固有モードを決定する固有 値方程式の最大根

μP: P 偏光に対する格子内固有モードを決定する固有 値方程式の最大根

である。d→0の極限において(2a)、(2b)式は (1a)、(1b)式に一致することは当然であるが、 回折格子を構成する材料が誘電体である場合に限って言 えば、(2a)、(2b)式は、格子周期付が波長入と 分かっている。

【0010】図2に、EMT法に基づいて計算した等価 屈折率差曲線(等価屈折率差N。- Neと、第2媒質Eの デューティー比e/dとの関係を表した曲線)を、種々 の波長入に対して計算した結果を示す。計算に用いた回 析格子の屈折率は、

 $n_c = 1.0$ ,  $n_e = 1.5$ ,  $\theta_1 = 0$ としている。図から明らかなように、第2媒質のデュー ティー比e/dが小さいときには、屈折率差No-Neは 極くわずかであるが、デューティー比e / dが増すに従 30 とする。その他の $n_1$ 、 $n_3$ 、 $\theta_1$ 、hの意味は、図1の って屈折率差N。-Neは増加する。そして入>3d程度 の場合には、e/d=0.5~0.6で極大に達する。 その後デューティー比e/dが増すに従って屈折率差N 。- Neは減少を始め、第2媒質が格子全体を覆い尽くす ようになると屈折率差は再び0に近づく。図では入>5 dの場合については図示していないが、入>5dのとき※

$$r_{s} = \frac{r_{12}^{s} + r_{23}^{s} \exp(2i\beta_{s})}{1 + r_{12}^{s} r_{23}^{s} \exp(2i\beta_{s})}$$

※には、入=5dの場合と殆ど同じであり、すなわち入= 10 5 d程度で飽和する。逆に波長入が短くなると、等価屈 折率差N。-Neが最大になる位置が図中左側(第2媒質 のデューティー比e/dが少ない側) に移動し、且つわ ずかではあるが屈折率差N。-N。が大きくなっていく. 等価屈折率差曲線のこのような波長依存性を利用するこ とにより、第2媒質のデューティー比e/dを精度良く 知ることができる。そして一般に格子の周期はは既知で あるから、こうして線幅eを精度良く測定できることと

【0011】さて、被測定物となるラインアンドスペー 同程度までのかなり広い範囲でよい近似法であることが 20 スパターンSは、s 偏光に対する等価屈折率がN。であ り、p.偏光に対する等価屈折率がNeである一軸性光学 結晶と等価である。したがって反射係数rs、rpは、s 偏光の場合には屈折率がN。である薄膜の反射係数と同 じになり、p偏光の場合には屈折率がNeである薄膜の 反射係数と同じになる。図3に、薄膜の反射係数を求め るための諸量の定義を示す。同図に示すように、

n2:薄膜の屈折率

**θ2:薄膜内を通過する光線の角度** 

θ3:薄膜から射出する光線の角度

ときと同じである。

【0012】以上のように定義すると、5個光の場合に は、図3における薄膜の屈折率n2を等価屈折率Noに等 しいと置いて、反射係数rsは次のように表される(M B ornand E Wolf: Principles of Optics, Pergamon Pres s. 1959.60-65).

(3)

但し、

$$r_{12}^{s} = \frac{n_{1}\cos\theta_{1} - N_{0}\cos\theta_{2}}{n_{1}\cos\theta_{1} + N_{0}\cos\theta_{2}} \cdot r_{23}^{s} = \frac{N_{0}\cos\theta_{2} - n_{3}\cos\theta_{3}}{N_{0}\cos\theta_{2} + n_{3}\cos\theta_{3}}$$

$$\theta_{s} = \left(\frac{2\pi}{3}\right)N_{0}h\cos\theta_{2}$$

【0013】p偏光の場合には、図3における薄膜の屈★

$$r_{p} = \frac{r_{12}^{p} + r_{23}^{p} \exp(2i \beta_{p})}{1 + r_{12}^{p} r_{23}^{p} \exp(2i \beta_{p})}$$

★折率n2を等価屈折率Neに等しいと置いて、反射係数r pは次のように表される。

(4)

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但し、δs: 基準状態に対するs 偏光の位相 δρ:基準状態に対するρ偏光の位相 である。

【0019】この反射光の偏光状態は、図6(c)に示 すように、一般には楕円偏光であり、その主軸の方位¥ と、楕円の長軸と短軸の比tanzは、各々次式より求 められる (M Born and E Wolf: Principles of Optics. Pergamon Press, 1959, 24-27).

 $\tan 2\Psi = (\tan 2\alpha)\cos \delta$ 

 $\tan 2 x = (\sin 2\alpha) \sin \delta$ 

$$U_2 = {a \choose b}$$

但し、

$$a = \sqrt{|r_p|^2 + |r_s|^2} \cos \chi$$

$$b = \sqrt{|r_p|^2 + |r_s|^2} \sin \chi$$

$$\mathbf{Q} = \begin{pmatrix} 1 & 0 \\ 0 & -i \end{pmatrix}$$

したがって図6(e)に示すように、1/4波長板Qを 通過後の光U3の偏光状態は、(8)、(9)式を用い ★  $U_3 = QU_2 = \binom{a}{b}$ 

 $\{0022\}$  これはX-Y座標系において、z=t a n -1 (b/a)方向に振動する直線偏光であることを意味 している。したがって図6(f)に示すように、検光子 Aの透過軸Axの方位を $\Psi+\chi\pm\pi/2$ に設定すれば、 検光子Aを通過する光量はOとなり、消光状態が実現で 板Qと検光子Aの回転角より、それぞれ楕円偏光の主軸 の方位Ψと楕円率tanzとを知ることができ、すなわ ち反射光の偏光状態U2を知ることができる。他方、入 射光の偏光状態U:は既知であるから、両偏光状態U:, Uzから、ラインアンドスペースパターンSの偏光特性 を知ることができ、すなわちパターンSの反射係数 rs、rpを知ることができ、この結果、パターンSの第 2媒質のデューティー比e/dが求められることとな

に対して、Ψとχを計算した結果を示す。計算条件は、  $\lambda = 2 d$ , h = 0. 1 d,  $\theta_1 = 0$ 

 $n_1 = n_c = 1$ . 0,  $n_e = n_3 = 1$ . 5 としている。曲線の右端の白丸がe/d=2%に対応 し、左端の白丸がe/d=98%に対応し、連続する白 丸は2%キザミとなっている。

【0024】線幅測定おいては、まず最初に図7に示す ようなΨとxとデューティー比e/dとの間の関係を表 す検量線を作成する。回折格子の断面形状が単純な場合 には、ここで述べたEMT法を用いて検量線を作成する☆50

\*但し、

$$\tan \alpha = |r_p| / |r_s|$$

$$\delta = \delta_p - \delta_s$$

. 10

である.

【0020】この楕円の主軸方向ΨにX軸を一致させた X-Y座標系で偏光状態を表すこととすれば、反射光の 偏光状態U2は(8)式のように表される。

(8)

※である。

【0021】他方、図6(d)に示すように、進相軸Q  $x \in X$ 軸(すなわち主軸方位 $\Psi$ )に合わせた1/4波長 板Qのジョーンズ行列は、X-Y座標系で(9)式のよ うに表される.

(8)

★て(10)式のように表される。

(10)

☆ことができる。しかし、より複雑な断面形状をもつ場合 には、既に線幅の分かっっているサンアルを用いて、図 4又は図5に示す偏光解析装置で実験的に検量線を作成 してもよい。しかる後に、線幅が未知のサンプルに対し て図4又は図5に示す偏光解析装置を用いて、消光状態 きる。消光状態を実現するために回転すべき1/4波長 30 における1/4波長板の中性軸(進相軸又は遅相軸)の 回転角 $\Psi$ と、検光子の透過軸の回転角 $\Psi$ + $\chi$ ± $\pi$ /2を 測定する。最後に、線幅が未知のサンプルに対する測定 値Ψ、χより、既に作成した検量線を用いてデューティ 一比e/dを求める。一般に格子のピッチdは既知であ るから、こうして線幅eを求めることができる。なお、 検量線は数値の形で保管してもよいし、数式の形で保管 してもよい。

【0025】図7より明らかなように、Ψとχは、デュ ーティー比e/dを知るためにはリダンダントとなって 【0023】図7に、さまざまなデューティー比e/d 40 いる。したがって $\Psi$ と $\varkappa$ との両方を知れば、デューティ 一比e/dの測定精度は当然に上昇するものの、 $\Psi$ と $\chi$ のどちらか一方だけからデューティー比e/dを求める こともできる。図8に、1/4波長板Qの回転角Yから デューティー比e/dを求めるための検量線を示す。計 算条件は、図7の場合と同じである。なお、Ψとe/d との関係をプロットした図8の検量線では、同一のΨに 対して2つのe/dが存在する場合があり、したがって 検量線の極大値、又は極小値付近でe/dの精度が低下 する。これに対してメとe/dとの関係をプロットした 検量線を用いれば、図7より明らかなように、同一のえ に対して2つのe/dが存在することはなくなる。 なお 明らかに、検量線の勾配が最も急な場所に、想定される e/dの値が来るような検量線を用いることが好まし

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【0026】また、Ψとxは、デューティー比e/dを 知るためにはリダンダントであるから、例えば検量線と して、 $\Psi + \chi$ 、すなわち、検光子の透過軸と直交する方 向 (消光軸) の方位と、デューティー比e/dとの関係 を表したものを用いることもできる。 図9に、Ψ+χか らデューティー比e/dを求めるための検量線を示す。 計算条件は、

 $\lambda = 4 d$ , h = 0. 1 d,  $\theta_1 = 0$ 

 $n_1 = n_2 = 1$ . 0,  $n_e = n_3 = 1$ . 5

としている。図8又は図9に示す検量線を用いる場合 も、線幅が既知のサンプルを用いて検量線を作成し、そ の検量線を用いて測定しようとするラインアンドスペー スパターンの線幅を測定することが好ましい。

【0027】次に第2実施例について説明する。楕円偏 光の偏光状態は、(楕円偏光の回転方向を除いて)2つ のパラメータ $\Psi$ 、 $\chi$ で決定される。上記第1実施例で は、1/4波長板Qと検光子Aとを共に光軸周りに回転 自在に配置して消光状態を実現することにより、上記2 つのパラメータ $\Psi$ 、 $\chi$ を双方とも求め得る構成とした。 しかし既述のごとく、デューティー比e/dを知るため には、2つのパラメータ $\Psi$ 、 $\chi$ を共に知る必要はなく、 楕円偏光の偏光状態を決定する何らか1 つのパラメータ さえ分かれば良い。そこでこの第2実施例では、1/4 波長板Qを適切な角度(一般的にはデューティー比がe /d=0.5で消光状態が達成される角度)に固定し、 検光子Aのみが回転する構成としている。すなわち1/ 30 4波長板Qが固定されている点を除いて、図4又は図5 と同じであるから、この第2実施例の図示は省略する。 そして検光子Aを回転させ、透過光量(すなわち検出器 Dの出力) が最大(あるいは最小)となる検光子Aの回 転角度より、デューティー比e/dを求める。 図10に は、さまざまなe/dに対して、透過光量が最大となる 検光子の回転角⊖を計算した結果を示す。計算条件は、 λ=2d(図10(a))、λ=3d(図10(b))  $h = 0.1 d, \theta_1 = 0$ 

 $n_1 = n_c = 1$ . 0,  $n_c = n_3 = 1$ . 5 としている。

【0028】次に第3実施例について説明する。この第 3実施例では、検光子Aを適切な角度(一般的にはデュ ーティー比がe/d=0. 5で消光状態が達成される角 度) に固定し、1/4波長板Qのみが回転する構成とし ている。すなわち検光子Aが固定されている点を除い て、図4又は図5と同じであるから、この第3実施例の 図示は省略する。そして1/4波長板Qを回転させ、透 過光量 (すなわち検出器Dの出力) が最大 (あるいは最 小)となる1/4波長板Qの回転角度より、デューティ 50 Qを削除して偏光子Pを回転自在とすることもできる。

一比e/dを求める.なお、別の実施例として、1/4 波長板Qと検光子Aとを一体として回転する構成として

【0029】次に第4実施例について説明する. 既述の ように、デューティー比e/dを知るためには、楕円偏 光の偏光状態を決定する何らか1つのパラメータさえ分 かれば良い。したがってラインアンドスペースパターン Sより反射された光U2が直線偏光に近い場合には、1 /4波長板Wを省略することができ、光軸周りに回転可 能な検光子Aのみを設ける構成とすることができる。そ して検光子Aを回転させ、透過光量が最大(あるいは最 小) となる検光子の回転角度より、デューティー比e/ dを求める。なお、図10の(a)と(b)に見られる ように、図7~図10に示す全ての検量線は波長依存性 をもっている。精度よく線幅を測定するためには、デュ ーティー比e/dの変化に対して、検量線が適切な大き さで変化する波長を選択することが肝要である。

【0030】以上の各実施例においては、偏光子Pの透 過軸Pxの方位は、図6(a)に示すように、線直交平 面Hに対して45°の方向に設定されており、したがっ てラインアンドスペースパターンSへの入射光Uiは、 図6(b)に示すように、5成分とp成分の複素振幅の 等しい直線偏光となっていた。しかしパターンSの反射 係数rs、rpを知るためには、入射光の偏光状態U1と 反射光の偏光状態U2が分かりさえすれば良い。 したが って偏光子Pの透過軸Pxの線直交平面Hに対する角度 は、必ずしも45°である必要はない。更に、入射光は 必ずしも直線偏光である必要もないから、必ずしも偏光 子Pを配置する必要もない。

【0031】また、上記各実施例においては、入射光U 1の偏光状態を一定として、反射光の偏光状態を測定し ていた。しかしながら入射光の偏光状態Uiを可変とす ることもできる。すなわち図11は第5実施例を示し、 光源Kからの光束を偏光子Pと1/4波長板Qとを介し てラインアンドスペースパターンSに入射し、パターン Sからの反射光を検光子Aを介して光検出器Dに入射さ せている。そして偏光子Pと1/4波長板Qとはそれぞ れ光軸周りに回転可能に配置し、検出器Dにおいて消光 状態が実現される状態の偏光子Pと1/4波長板Qの回 40 転角度を測定する。この構成によっても、パターンSで の反射に際して付与される偏光状態の変化量を測定する ことができる.

【0032】また、パターンSでの反射に際して付与さ れる偏光状態の変化量のうち、何らか1つのパラメータ さえ分かれば良いのであるから、偏光子Pを固定して1 /4波長板Qのみを回転自在とし、あるいはその逆に、 偏光子Pのみを回転自在として1/4波長板Qを固定す ることもできる。また、偏光子Pと1/4波長板Qを一 体として回転自在とすることもできるし、1/4波長板

なる。

【0033】これまでの計算例においては、回折格子は 誘電体から出来ていると仮定してきたが、半導体集積回 路においては、誘電体に限らず金属を含めた各種の薄膜 が使われている。これらの薄膜からなる周期性構造体に おいても、s 偏光に対する固有値方程式とp 偏光に対す る固有値方程式は元来異なるものであるから、各々の固 有値方程式から得られる最大根(この最大根によって等 値屈折率が決定される)は異なるのが一般的である。これより、薄膜材料の如何に拘わらず周期性構造体には常 に複屈折性が存在し、その等値屈折率は線幅依存性を持 つこととなる。

【0034】更に、これまでの計算例においては、図1に示すような矩形の断面形状をもつ回折格子を仮定してきた。しかしながら、半導体リソグラフィー技術を用いて作成される周期性構造体では、このような矩形の断面形状をもつことは稀である。このような状況下では、等価屈折率は(2a)、(2b)式のような単純な形では表現できない。このような場合であっても、構造に周期性がある場合には必ず構造性複屈折が存在し、その等価屈折率は線幅依存性を持つこととなる。これらの議論よ20り、周期性構造体の材料、断面形状の如何に拘わらず、ここで述べた偏光解析法を適用することにより、線幅測定が可能となることが分かる。

#### [0035]

【発明の効果】以上のように本発明による線幅測定装置及び方法によれば、測定の前準備として、各種測定量と 線幅を関係づける検量線を作成する作業が必要となるが、一旦検量線が出来てしまえば、実際の測定は試料を 破壊することなく、しかも大気中で出来るので、手間の 掛かっている線幅測定の時間が大幅に短縮されることと 30 【図面の簡単な説明】

【図1】 ラインアンドスペースパターンを示す縦断面図

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【図2】等価屈折率差のデューティー比と波長に対する 依存性を示す説明図

【図3】ラインアンドスペースパターンと等価な薄膜を 示す断面図

【図4】第1実施例による線幅測定装置を示す構成図

【図5】第1実施例の別の態機を示す構成図

【図6】図4及び図5中、a-a線~f-f線矢視図 【図7】ラインアンドスペースパターンからの反射光の 偏光特性のデューティー比に対する依存性を示す図

【図8】消光状態における検光子の消光軸の方位のデューティー比に対する依存性を示す図

【図9】消光状態における1/4波長板の進相軸の方位 のデューティー比に対する依存性を示す図

【図10】透過光量が最大となる状態における検光子の透過軸の方位のデューティー比に対する依存性を示す図【図11】第5実施例による線幅測定装置を示す構成図【符号の説明】

K…光源 P…偏光子

Px…透過軸 B…ビームスプリッ

ター

U1…入射光 S…ラインアンドス

ペースパターン

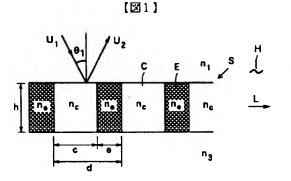
U2…反射光 Q…1/4波長板

 Q x ··· 進相軸
 A ··· 検光子

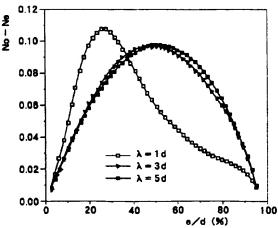
 A x ··· 透過軸
 D ··· 光検出器

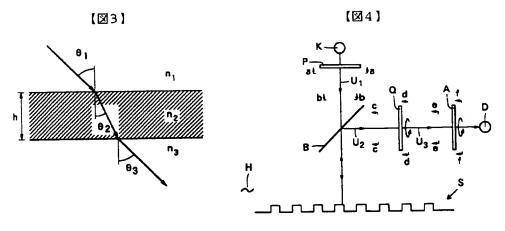
H…線直交平面

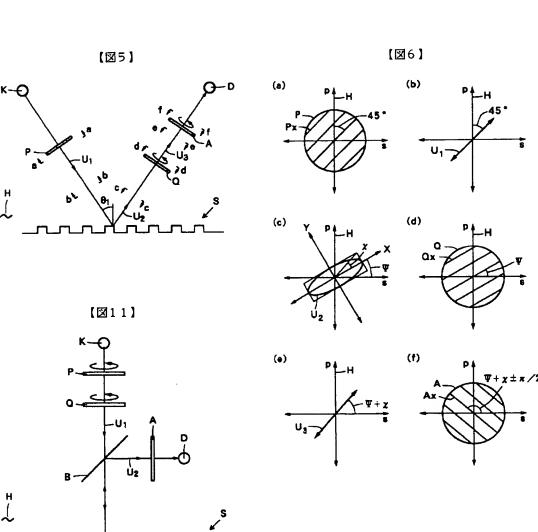
\_

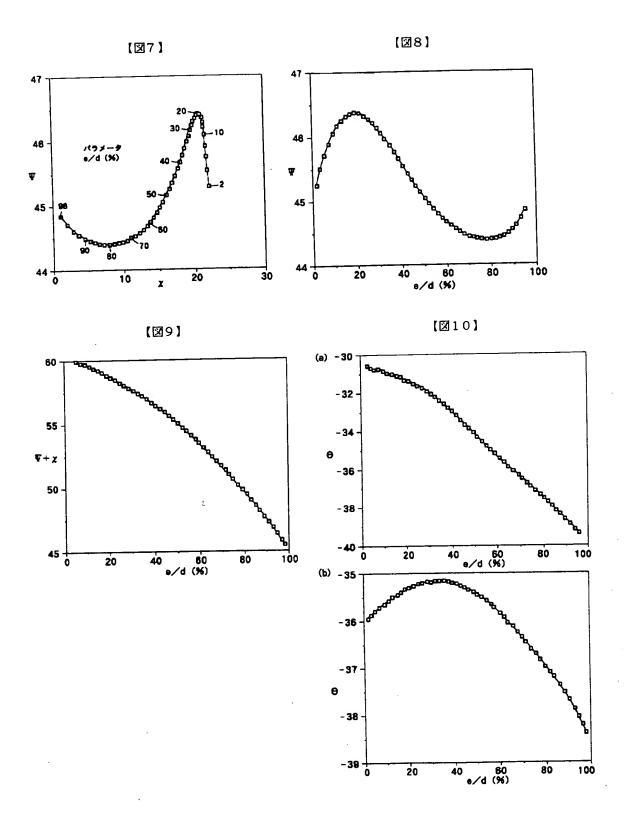


【図2】









# PATENT ABSTRACTS OF JAPAN

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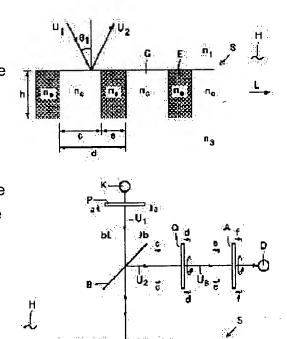
27.01.1998

(72)Inventor: ITO YOSHINOBU

## (54) DEVICE AND METHOD FOR MEASURING LINE WIDTH

### (57)Abstract:

PROBLEM TO BE SOLVED: To provide a device and method for measuring a line width in which the line width of a fine line-and-space pattern having a periodic structure can be easily measured. SOLUTION: In a line width measuring device for measuring a line width (e) of respective lines of a line-and-space pattern S having a plurality of lines arranged at a fixed pitch (d) in a fixed direction L, a polarized light U1 is incident on the pattern S, and the polarized state of the reflected light U2 from the pattern S is measured, whereby the change amount of polarized state of the polarized light U1 caused in the reflection by the pattern S is measured, and the line width (e) is measured on the basis of the change amount of polarized state.



#### **LEGAL STATUS**

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#### **CLAIMS**

[Claim(s)]

[Claim 1] In the line breadth measuring device which measures the line breadth of the line of each above of the line which has arranged two or more lines in the fixed pitch in the fixed orientation, and a space pattern The line breadth measuring device which carries out incidence of the polarization light to the aforementioned pattern, and is characterized by measuring the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the aforementioned pattern by measuring the polarization status of the reflected light from the aforementioned pattern, and measuring the aforementioned line breadth based on the variation of this polarization status

[Claim 2] the line breadth measuring device according to claim 1 characterized by carrying out incidence of the incident light which carries out incidence to the aforementioned pattern in parallel to the line rectangular cross flat surface which intersects perpendicularly with the line of each above

[Claim 3] The line breadth measuring device according to claim 2 characterized by arranging a polarizer to the optical path of the aforementioned incident light, and carrying out incidence of the linearly polarized light to the aforementioned pattern.

[Claim 4] The line breadth measuring device according to claim 3 characterized by measuring the variation of the aforementioned polarization status based on the azimuth of the neutral shaft of the 1/4 aforementioned wavelength plate in the quenching status of the flux of light which arranges 1/4 wavelength plate which can rotate to the circumference of an optical axis, and the analyzer which can rotate to the circumference of an optical axis in the order, and penetrates the aforementioned analyzer to the optical path of the aforementioned reflected light, the azimuth of the transparency shaft of the aforementioned analyzer, or its both sides.

[Claim 5] The line breadth measuring device according to claim 3 characterized by measuring the variation of the aforementioned polarization status based on the azimuth of the transparency shaft of the aforementioned analyzer in the status that the quantity of light of the flux of light which arranges 1/4 wavelength plate which cannot be rotated, and the analyzer which can rotate to the circumference of an optical axis in the order, and penetrates the aforementioned analyzer to the circumference of an optical axis at the optical path of the aforementioned reflected light serves as the maximum or the minimum.

[Claim 6] The line breadth measuring device according to claim 3 characterized by measuring the variation of the aforementioned polarization status to the optical path of the aforementioned reflected light based on the azimuth of the neutral shaft of the 1/4 aforementioned wavelength plate in the status that the quantity of light of the flux of light which arranges 1/4 wavelength plate which can rotate to the circumference of an optical axis, and the analyzer which cannot be rotated to the circumference of an optical axis in the order, and penetrates the aforementioned analyzer serves as the maximum or the minimum.

[Claim 7] The line breadth measuring device according to claim 2 characterized by having arranged the analyzer which cannot be rotated to the circumference of an optical axis to the optical path of the aforementioned reflected light.

[Claim 8] To the optical path of the aforementioned incident light, arrange a polarizer and 1/4 wavelength plate at the order, and inside [ this polarizer and 1/4 wavelength plate ] arranges any or one side possible [ rotation ] to the circumference of an optical axis at least. The line breadth measuring device according to claim 7 characterized by the quantity of light which penetrates the aforementioned analyzer measuring the variation of the aforementioned polarization status based on the azimuth of the transparency shaft of the member arranged free [ the aforementioned rotation in the status become the maximum or the minimum ], or a neutral shaft.

[Claim 9] Arrange a polarizer to the optical path of the aforementioned incident light, and an analyzer is arranged to the optical path of the reflected light. Arrange one of the aforementioned polarizer and the analyzers to the circumference of an optical axis at the rotation impotentia, and another side is arranged possible [rotation] to the circumference of an

optical axis. The line breadth measuring device according to claim 3 characterized by the quantity of light of the flux of light which penetrates the aforementioned analyzer measuring the variation of the aforementioned polarization status based on the azimuth of the transparency shaft of the member arranged possible [ the aforementioned rotation in the status become the maximum or the minimum ].

[Claim 10] In the line breadth measuring method which measures the line breadth of the line of each above of the line which has arranged two or more lines in the fixed pitch in the fixed orientation, and a space pattern By preparing the known line breadth pattern for calibration, carrying out incidence of the polarization light to this pattern for calibration, and measuring the polarization status of the reflected light from the pattern for calibration as the aforementioned pattern The calibration process which measures the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the pattern for calibration, and asks for the relation between the variation of this polarization status, and the aforementioned line breadth, By preparing the strange pattern for measurement of line breadth, carrying out incidence of the polarization light to this pattern for measurement, and measuring the polarization status of the reflected light from the pattern for measurement as the aforementioned pattern The line breadth measuring method characterized by having the measurement process which measures the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the pattern for measurement, and asks for the line breadth of the aforementioned strangeness by the variation and the aforementioned relation of this polarization status.

[Translation done.]

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- 1. This document has been translated by computer. So the translation may not reflect the original precisely.
- 2.\*\*\* shows the word which can not be translated.
- 3.In the drawings, any words are not translated.

#### **DETAILED DESCRIPTION**

[Detailed Description of the Invention]

[0001]

[The technical field to which invention belongs] this invention relates to the line breadth measuring device and technique of measuring the line breadth of the resist image with the periodic structure printed by the semiconductor aligner etc., and the line breadth of the etching image with the periodic structure which uses a resist image as a mask and is formed on a substrate by the etching method by the polarization analysis.

[0002]

[Description of the Prior Art] In the semiconductor manufacture process, the optimum exposure conditions and etching conditions are defined by measuring the line breadth of a resist image or an etching image about a huge number of samples created on various exposure conditions and etching conditions. The technique of measuring line breadth using the scattered light from the edge of technique, a resist image, or an etching image which processes a microscope picture image and measures the line breadth of a resist image or an etching image conventionally as the technique of measuring line breadth etc. has been used. However, whenever the line breadth of the detailed pattern formed on a silicon wafer in connection with short-wavelength-izing of the light source and increase of NA (numerical aperture) of optical system follows a year, it has been made detailed in recent years. Consequently, with the latest process technique of cutting 0.25 micrometers, in the technique of processing a microscope picture image and measuring line breadth, and the technique of measuring line breadth using the scattered light from an edge, line breadth does not make business any longer and has become. Then, a resist image and an etching image are observed using an electron microscope, and the technique of measuring the line breadth is used.

[0003]

[Problem(s) to be Solved by the Invention] However, in observation by the electron microscope, and measurement, it is the work which requires time and time that a sample must be cut in a suitable size, by having to load with a sample into a vacuum housing, etc. Therefore, if the technique of the ability to measure line breadth in the status as it is is established, without not destroying, without performing a disconnection of a sample etc. and loading a vacuum housing etc. with a sample, the time and time which the decision of the optimum conditions for photo lithography, etching, etc. takes will be shortened sharply. Then, this invention makes it a technical probrem to offer the line breadth measuring device and technique of measuring easily the line breadth of the detailed line and space pattern with periodic structure. [0004]

[Means for Solving the Problem] In the line breadth measuring device which measures the line breadth of the line of each above of the line which is made in order that this invention may solve the above-mentioned technical probrem, namely, has arranged two or more lines in the fixed pitch in the fixed orientation, and a space pattern By carrying out incidence of the polarization light to the aforementioned pattern, and measuring the polarization status of the reflected light from the aforementioned pattern It is the line breadth measuring device characterized by measuring the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the aforementioned pattern, and measuring the aforementioned line breadth based on the variation of this polarization status. In the line breadth measuring method with which this invention measures again the line breadth of the line of each above of the line which has arranged two or more lines in the pitch fixed in fixed orientation, and a space pattern By preparing the known line breadth pattern for calibration, carrying out incidence of the polarization light to this pattern for calibration, and measuring the polarization status of the reflected light from the pattern for calibration as the aforementioned pattern The calibration process which measures the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the pattern for calibration, and asks for the relation between the variation of this polarization status, and the aforementioned line breadth, By preparing the strange pattern for measurement, and

measuring the polarization status of the reflected light from the pattern for measurement as the aforementioned pattern It is the line breadth measuring method characterized by having the measurement process which measures the variation of the polarization status of the aforementioned polarization light produced in case it reflects by the pattern for measurement, and asks for the line breadth of the aforementioned strangeness by the variation and the aforementioned relation of this polarization status.

[0005] The principle of this invention is explained below. The cross section of a line and space pattern S, i.e., the periodicity structure, is shown in <u>drawing 1</u>. The period of refractive-index d:pattern S of the medium which constitutes the substrate of refractive-index n3:pattern S of the 2nd medium E which constitutes refractive-index ne:pattern S of 1st medium C which constitutes refractive-index nc:pattern S of the medium by the side of the incident angle n1:incident light of the reflected light theta1:incident light from incident-light U2:pattern S to U1:pattern S in this

drawing (d\*\*c+e)

c: It is the height of width-of-face h:1st medium C of the width-of-face e:2nd medium E of 1st medium C, and the 2nd medium E. For example, the 1st medium may be a resist, and 1st medium C and the 2nd medium E may be the latent images by which the 2nd medium was formed in the resist, and the 1st medium may be a medium by the side of space, i.e., an incident light, and the same medium, and the 2nd medium may be a resist.

[0006] Incidence of the incident light shall be carried out in parallel here to line rectangular cross flat-surface (namely, flat surface made from normal and grid vector L of lattice plane of diffraction photon) H which intersects perpendicularly with the longitudinal direction of the 1st medium or the 2nd medium. Line rectangular cross flat-surface H is in agreement with space in <u>drawing 1</u>. Moreover, an electric field vector calls polarization perpendicular to line rectangular cross flat-surface H s-polarized light, and calls the polarization with an electric field vector parallel to line rectangular cross flat-surface H p-polarized light.

[0007] Having birefringence nature is known for many years, and the periodicity structure with which the two matter C and E with which a refractive index which is shown in <u>drawing 1</u> is different was located in a line by turns is called "constitutive-property birefringence (form birefringence)." especially the effective refractive indexs [ as opposed to / grid period d is markedly alike compared with wavelength lambda, and / an s-polarized light and a p-polarized light at the short periodicity structure ] No and Ne -- each -- what is expressed as follows is known (M Born and E Wolf:

Principles of Optics, Pergamon Press, 1959, 702-705)  

$$N_0^2 = (c/d) n_c^2 + (e/d) n_e^2$$
 (1a)

$$N_e^2 = \frac{n_c^2 n_e^2}{(c/d) n_e^2 + (e/d) n_c^2}$$
 (1b)

[0008] Since (Ne)2<(No)2 are always materialized irrespective of the situation of the refractive indexes nc and ne of two media so that more clearly than the comparison with the above-mentioned (1a) formula and a formula (1b), this constitutive-property birefringence field becomes negative optically uniaxial optical crystal and negative equivalence, the ratio of the wavelength of light [ as opposed to / although there is a difference with a constituent, in order to materialize the above-mentioned approximation / a grid period ] -- lambda/d is said that it is necessary to be lambda / d> 40 (C W Haggans et al.: vol. 10, No. J Opt Soc Am, 10, 2217- 2225, 1993) Although the phenomenon of a birefringence was seen also in the periodicity structure which grid period d cannot say is short enough compared with wavelength lambda, analysis quantitive to recently was not performed. However, the effective refractive index No in the periodicity structure which a grid period cannot say recently is short enough compared with wavelength, Ne The simple technique (the EMT method) of searching for was established (). [ R ] C MacPhedran et al.: Oct Acta, vol.26, and No.3,289-312 and 1982; C W Haggans et al.: J Opt Soc Am, vol.10, No.10, and 2217- 2225 and 1993 [0009] According to this EMT method, the effective refractive indexs No and Ne to an s-polarized light and a p-polarized light are given by the following formula.

polarized light are given by the following formula.  

$$N_o^2 = \frac{\mu_s^2 + \alpha_o^2}{k_o^2}$$
(2a)

$$N_e^2 = \frac{\mu_p^2}{k_0^2 [1 - (\sin \theta_1)^2 / N_0^2]}$$
 (2b)

however, alpha0=k0sintheta -- it is the maximum solution of the characteristic value equation which determines the native mode in a grid over the maximum solution muP:p-polarized light of a characteristic value equation which

determines the native mode in a grid over the wavelength mus:s-polarized light of the light in a 0=2pi/lambdalambda:incidence side medium 1 k In the limit of d->0 (2a), although a formula (2b) is naturally in agreement with (1 a) and a formula (1b), if it says only within the case where the material which constitutes a diffraction grating is a dielectric, it turns out that (2a) and a formula (2b) are the approximations with grid period d sufficient in the quite large domain of wavelength lambda and until of the same grade.

[0010] The result which calculated the effective-refractive-index difference curve (curve showing the relation between effective-refractive-index difference No-Ne and the duty ratio e/d of the 2nd medium E) calculated based on the EMT method to various wavelength lambda is shown in drawing 2. The refractive index of the diffraction grating used for the calculation is made into nc=1.0, ne=1.5, and theta1=0 degree. clear from drawing -- as -- the duty ratio e/d of the 2nd medium -- the time of the parvus -- refractive-index difference No-Ne -- \*\*\*\* -- although it is small, duty ratio e/d increases -- it is alike, and it follows and refractive-index difference No-Ne increases And in about [ lambda>3d ], it reaches by e/d=0.5-0.6 at the maximum. If refractive-index difference No-Ne begins a decrement and the 2nd medium comes to cover the whole grid as duty ratio e/d increases after that, a refractive-index difference will approach 0 again. Although not illustrated about a lambda> 5d case drawing, at the lambda> 5d time, it is almost the same as that of a lambda=5d case, namely, is saturated with about [lambda=5d] at it. Conversely, if wavelength lambda becomes short, the position where effective-refractive-index difference No-Ne becomes the maximum moves to the left-hand side in drawing (side with little duty ratio e/d of the 2nd medium), and although it is small, refractive-index difference No-Ne becomes large. By using such a wavelength dependency of an effective-refractive-index difference curve, the duty ratio e/d of the 2nd medium can be known with a sufficient precision. And generally, since periodic d of a grid is known, in this way, it can measure line breadth e with a sufficient precision.

[0011] Now, the effective refractive index to an s-polarized light is No, and the line and space pattern S used as a device under test have the equivalent effective refractive index to a p-polarized light to the optically uniaxial optical crystal which is Ne. Therefore, in the case of an s-polarized light, reflection coefficients rs and rP become the same as that of the reflection coefficient of the thin film whose refractive index is No, and in being a p-polarized light, a refractive index becomes the same as that of the reflection coefficient of the thin film which is Ne. A definition of the amount of many for asking for the reflection coefficient of a thin film is shown in drawing 3. As shown in this drawing, it considers as the angle of the beam of light injected from the angle theta3 thin film of a beam of light which passes through the inside of the refractive-index theta2:thin film of an n2:thin film. The meaning of n1 and n3 of theta 1, and h is the same as that of the time of drawing 1.

[0012] When a definition is given as mentioned above, in the case of an s-polarized light, the refractive index n2 of the thin film in drawing 3 will be placed if equal to an effective refractive index No, and a reflection coefficient rs is expressed to it as follows (M Bornand E Wolf: Principles of Optics, Pergamon Press, 1959, 60-65).  $r_s = \frac{r_{12}^s + r_{23}^s \exp(2i\beta_s)}{1 + r_{12}^s r_{23}^s \exp(2i\beta_s)}$ (3)

$$r_{s} = \frac{r_{12}^{s} + r_{23}^{s} \exp(2i\beta_{s})}{1 + r_{12}^{s} r_{23}^{s} \exp(2i\beta_{s})}$$
(3)

$$r_{12}^{\,\,s} = \frac{n_{1}\cos\theta_{\,1} - N_{\,0}\cos\theta_{\,2}}{n_{1}\cos\theta_{\,1} + N_{\,0}\cos\theta_{\,2}} \quad , \quad r_{23}^{\,\,s} = \frac{N_{\,0}\cos\theta_{\,2} - n_{\,3}\cos\theta_{\,3}}{N_{\,0}\cos\theta_{\,2} + n_{\,3}\cos\theta_{\,3}}$$

however 
$$\beta_s = \left(\frac{2\pi}{\lambda}\right) N_o h \cos \theta_2$$

[0013] In the case of a p-polarized light, the refractive index n2 of the thin film in drawing 3 will be placed if equal to

an effective refractive index Ne, and a reflection coefficient rP is expressed to it as follows.
$$r_{p} = \frac{r_{12}^{p} + r_{23}^{p} \exp{(2i\beta_{p})}}{1 + r_{12}^{p} r_{23}^{p} \exp{(2i\beta_{p})}}$$

$$r_{12} = \frac{N_{e} \cos{\theta_{1}} - n_{1} \cos{\theta_{2}}}{N_{e} \cos{\theta_{1}} + n_{1} \cos{\theta_{2}}}, \quad r_{23}^{p} = \frac{n_{3} \cos{\theta_{2}} - N_{e} \cos{\theta_{3}}}{n_{3} \cos{\theta_{2}} + N_{e} \cos{\theta_{3}}}$$

however 
$$\beta_{p} = \left(\frac{2\pi}{\lambda}\right) N_{e} h \cos \theta_{2}$$

It comes out.

[0014] As mentioned above, when the duty ratio e/d of the 2nd medium E of a line and space pattern S changes, the

effective refractive indexs No and Ne of pattern S will change, and, as a result, the reflection coefficients rs and rP of pattern S will change. That is, reflection coefficients rs and rP will be influenced of the duty ratio e/d of line breadth through effective refractive indexs No and Ne. And change of reflection coefficients rs and rP changes the variation of the polarization status given in case of the reflex by the line and space pattern S. Therefore, by knowing the polarization status of an incident light and the reflected light, the variation of the polarization status of the polarization light produced in case it reflects by pattern S can be known, and duty ratio e/d can be known from this variation. [0015]

[Embodiments of the Invention] The gestalt of operation of this invention is explained. Drawing 4 and the drawing 5 show the 1st example of the line breadth measuring device by this invention. In the mode shown in drawing 4, in order to set the incident angle theta 1 of an incident light U1 to theta1=0, therefore to separate an incident light U1 and the reflected light U2, beam-splitter B is used. On the other hand, in the mode shown in drawing 5, the incident angle theta 1 of an incident light U1 is set to theta1!=0, therefore beam-splitter B is not used. Other content is the same in both modes. The light from light source K penetrates polarizer P, and it is carrying out incidence to a line and space pattern S. As light source K, what emits long wave length lambda a little is used rather than pitch d of pattern S, of the same grade, or pitch d, therefore this pattern S serves as the "zero-order diffraction grating" which diffracted light except zero-order does not generate. Moreover, the orientation of the flux of light which carries out incidence to pattern S is orientation parallel to line rectangular cross flat-surface H (flat surface parallel to space) which intersects perpendicularly with each line of pattern S. Moreover, as the azimuth of the transparency shaft Px of polarizer P is shown in drawing 6 (a), it is set up in the 45-degree orientation to line rectangular cross flat-surface H, therefore the incident light U1 to pattern S is the linearly polarized light with the equal complex amplitude of s component and p component, as shown in drawing 6 (b). Henceforth, the angle within an s-p flat surface is carried out on the basis of the orientation of s.

[0016] After the reflected light U2 from a line and space pattern S penetrates 1 / 4 wavelength-plate Q arranged free [the rotation to the circumference of an optical axis], and analyzer A arranged it is the same and free [the rotation to the circumference of an optical axis] in the order, incidence of it is carried out to light-sensitive-cell D. Although the zero-order diffracted light reflected from pattern S generally turns into an elliptically polarized light as shown in drawing 6 (c), it is asked for the main shaft azimuth psi and ovality tanchi as follows. That is, the output of light-sensitive-cell D is measured, rotating 1 / 4 wavelength-plate Q, and analyzer A, the quenching status that the output of light-sensitive-cell D is set to 0 is realized, and it is asked for main shaft azimuth psi and ovality tanchi of the reflected light from angle-of-rotation psi+chi\*\*pi/2 of the transparency shaft Ax of angle-of-rotation psi of the neutral shaft Qx of 1/4 wavelength plate at this time, and an analyzer. Since main shaft azimuth psi and ovality tanchi of this reflected light change according to the duty ratio e/d of the 2nd medium E of pattern S, the duty ratio e/d of the 2nd medium will be calculated by asking for the main shaft azimuth and ovality of the reflected light. Hereafter, suppose that a Jones vector is used and the polarization status is expressed for quantification.

[0017] Although the incident light U1 which carries out incidence to a line and space pattern S is the linearly polarized light to which 45 degrees of electric field vectors inclined to line rectangular cross flat-surface H, this is expressed like a formula (5) using a Jones vector.

$$U_1 = \begin{pmatrix} 1 \\ 1 \end{pmatrix} \tag{5}$$

Moreover, the polarization property of pattern S is expressed like a formula (6) using a Jones matrix.

$$S = \begin{pmatrix} r_s & 0 \\ 0 & r_p \end{pmatrix} \tag{6}$$

However, it is the reflection coefficient of the line to rs:s-polarized light, the line to the reflection coefficient rP:p-polarized light of space pattern S, and space pattern S.

[0018] The polarization status U2 of light reflected from a line and space pattern S becomes like a formula (7) from (5) and (6) formulas

and (6) formulas.
$$U_2 = SU_1 = \begin{pmatrix} r_s \\ r_p \end{pmatrix} = \begin{pmatrix} |r_s| e^{i\delta_s} \\ |r_p| e^{i\delta_p} \end{pmatrix}$$
(7)

However, it is the phase of the p-polarized light to the phase deltap:reference state of the s-polarized light to a deltas:reference state.

[0019] the polarization status of this reflected light is shown in drawing 6 (c) -- as -- general -- an elliptically polarized

light -- it is -- the ratio of azimuth psi of the main shaft, the major axis of an ellipse, and a minor axis -- it is asked for tanchi from an each degree type (M Born and E Wolf: Principles of Optics, Pergamon Press, 1959, 24-27)  $\tan 2\Psi = (\tan 2\alpha)\cos \delta$ 

 $\tan 2 \chi = (\sin 2\alpha) \sin \delta$ 

$$\tan \alpha = |r_p|/|r_s|$$

however  $\delta = \delta_p - \delta_s$ 

It comes out.

[0020] The thing for which the polarization status is expressed with X-Y coordinate system which made the X-axis in agreement with orientation [ of a main shaft ] psi of this ellipse, then the polarization status U2 of the reflected light are expressed like (8) formulas.

 $U_2 = {a \choose ib}$ 

$$a = \sqrt{|r_p|^2 + |r_s|^2} \cos \chi$$

however 
$$b = \sqrt{|r_p|^2 + |r_s|^2} \sin \chi$$

It comes out.

[0021] On the other hand, as shown in <u>drawing 6</u> (d), the Jones matrix of 1 / 4 wavelength-plate Q which set the phase leading shaft Qx by the X-axis (namely, main shaft azimuth psi) is expressed with X-Y coordinate system like (9) formulas

$$\mathbf{Q} = \begin{pmatrix} 1 & 0 \\ 0 & -\mathbf{i} \end{pmatrix}$$

(9)

(8)

Therefore, as shown in <u>drawing 6</u> (e), the polarization status of the light U3 after passing 1 / 4 wavelength-plate Q is expressed like (10) formulas using (8) and (9) formulas.

 $U_3 = QU_2 = {a \choose b}$  (10)

[0022] It means that this is linearly polarized light which vibrates in the chi=tan-1 (b/a) orientation in X-Y coordinate system. Therefore, if the azimuth of the transparency shaft Ax of analyzer A is set as psi+chi\*\*pi/2 as shown in drawing 6 (f), the quantity of light which passes analyzer A is set to 0, and can realize the quenching status. From the angle of rotation of 1 / 4 wavelength-plate Q which should rotate in order to realize the quenching status, and analyzer A, azimuth psi and ovality tanchi of a main shaft of an elliptically polarized light can be known, respectively, namely, the polarization status U2 of the reflected light can be known. On the other hand, since the polarization status U1 of an incident light is known, from both the polarization status U1 and U2, the polarization property of a line and space pattern S can be known, namely, the reflection coefficients rs and rP of pattern S can be known, and, as a result, it will be asked for the duty ratio e/d of the 2nd medium of pattern S.

[0023] The result which calculated psi and chi is shown in <u>drawing 7</u> to various duty ratio e/d. Calculation conditions are set to lambda= 2d, h= 0.1d, theta1=0 degreen1=nc=1.0, and ne=n 3= 1.5. The white round head at the right end of curved corresponds to e / d= 2%, and the white round head with which a left end white round head corresponds and continues to e / d= 98% serves as \*\*\*\*\*\* 2%.

[0025] In order to know duty ratio e/d, psi and chi are \*\*\*\*\*\*\*\* so that more clearly than drawing 7. Therefore, if

both psi and chi are known, although the accuracy of measurement of duty ratio e/d naturally goes up, it can also ask for duty ratio e/d only from one of psi and chi. The calibration curve for asking for duty ratio e/d from angle-of-rotation [ of 1 / 4 wavelength-plate Q ] psi is shown in drawing 8. Calculation conditions are the same as that of the case of drawing 7. In addition, in the calibration curve of the drawing 8 which plotted the relation between psi and e/d, two e/d may exist to the same psi, therefore the precision of e/d falls a maximal value or near a minimal value a calibration curve. On the other hand, if the calibration curve which plotted the relation between chi and e/d is used, it will be lost that two e/d exists to the same chi so that more clearly than drawing 7. In addition, it is desirable to use a calibration curve by which the value of e/d assumed comes to the location where the inclination of a calibration curve is the steepest clearly.

[0026] Moreover, since psi and chi are \*\*\*\*\*\*\*\* in order to know duty ratio e/d, the thing showing the azimuth of the orientation (quenching shaft) which intersects perpendicularly with psi+chi, i.e., the transparency shaft of an analyzer, and the relation with duty ratio e/d can also be used for them, for example as a calibration curve. The calibration curve for asking for duty ratio e/d from psi+chi is shown in drawing 9. Calculation conditions are set to lambda= 4d, h= 0.1d, theta1=0 degreen1=nc=1.0, and ne=n 3= 1.5. When using the calibration curve shown in the drawing 8 or the drawing 9, it is desirable to measure the line breadth of the line which line breadth tends to create a calibration curve using a known sample, and tends to measure using the calibration curve, and a space pattern. [0027] Next, the 2nd example is explained. The polarization status of an elliptically polarized light is determined by two (removing hand of cut of elliptically polarized light) parameters psi, and chi. In the 1st above-mentioned example, it considered as the configuration which can ask for two above-mentioned parameters psi and chi also with both sides by arranging 1 / 4 wavelength-plate Q, and analyzer A free [ both rotations to the circumference of an optical axis ], and realizing the quenching status. However, in order [ both ] to know duty ratio e/d like previous statement, it is not necessary to know two parameters psi and chi, and even what or one parameter which determines the polarization status of an elliptically polarized light should just be known. Then, in this 2nd example, 1 / 4 wavelength-plate Q is fixed to a suitable angle (angle from which the quenching status is generally attained for duty ratio by e / d= 0.5), and it is considering as the configuration which only analyzer A rotates. That is, except for the point that 1/4 wavelengthplate Q is being fixed, since it is the same as that of the drawing 4 or the drawing 5, illustration of this 2nd example is omitted. And analyzer A is rotated and it asks for duty ratio e/d from angle of rotation of analyzer A from which the amount (namely, output of detector D) of transmitted lights serves as the maximum (or minimum). The result which calculated angle-of-rotation theta of the analyzer with which the amount of transmitted lights serves as the maximum is shown in drawing 10 to e/various d. Calculation conditions are lambda= 2d (drawing 10 (a)) and lambda= 3d (drawing 10 (b)).

It is referred to as h= 0.1d, theta1=0 degreen1=nc=1.0, and ne=n 3= 1.5.

[0028] Next, the 3rd example is explained. In this 3rd example, analyzer A is fixed to a suitable angle (angle from which the quenching status is generally attained for duty ratio by e / d= 0.5), and it is considering as the configuration which only 1 / 4 wavelength-plate Q rotates. That is, except for the point that analyzer A is being fixed, since it is the same as that of the drawing 4 or the drawing 5, illustration of this 3rd example is omitted. And 1/4 wavelength-plate Q is rotated, and it asks for duty ratio e/d from angle of rotation of 1 / 4 wavelength-plate Q from which the amount (namely, output of detector D) of transmitted lights serves as the maximum (or minimum). In addition, it is good as another example also as a configuration which rotates 1 / 4 wavelength-plate Q, and analyzer A as one. [0029] Next, the 4th example is explained. Like previous statement, in order to know duty ratio e/d, even what or one parameter which determines the polarization status of an elliptically polarized light should just be known. Therefore, when the light U2 reflected from a line and space pattern S is close to the linearly polarized light, 1/4 wavelengthplate W can be omitted, and it can consider as the configuration which prepares only analyzer A which can rotate to the circumference of an optical axis. And analyzer A is rotated and it asks for duty ratio e/d from angle of rotation of the analyzer with which the amount of transmitted lights serves as the maximum (or minimum). In addition, all the calibration curves shown in drawing 7 - view 10 have a wavelength dependency so that (b) may regard as (a) of drawing 10. In order to measure line breadth with a sufficient precision, it is important that a calibration curve chooses the wavelength which changes in a suitable size to change of duty ratio e/d. [0030] In each above example, as the azimuth of the transparency shaft Px of polarizer P was shown in drawing 6 (a), it

is set up in the 45-degree orientation to line rectangular cross flat-surface H, therefore the incident light U1 to a line and space pattern S had turned into the linearly polarized light with the equal complex amplitude of s component and p component, as shown in drawing 6 (b). However, in order to know the reflection coefficients rs and rP of pattern S, the polarization status U1 of an incident light and the polarization status U2 of the reflected light should just carry out understanding. Therefore, the angle to line rectangular cross flat-surface H of the transparency shaft Px of polarizer P does not necessarily need to be 45 degrees. Furthermore, since an incident light does not necessarily need to be the

linearly polarized light, it does not necessarily need to arrange polarizer P.

[0031] Moreover, the polarization status of the reflected light was measured in each above-mentioned example, having set the polarization status of an incident light U1 as constant. However, the polarization status U1 of an incident light can also be made adjustable. That is, drawing 11 shows the 5th example, carries out incidence of the flux of light from light source K to a line and space pattern S through polarizer P, and 1/4 wavelength-plate Q, and carries out incidence of the reflected light from pattern S to light-sensitive-cell D through analyzer A. And polarizer P, and 1/4 wavelengthplate O arrange possible [ the rotation to the circumference of an optical axis ], respectively, and angle of rotation of polarizer P of the status that the quenching status is realized in detector D, and 1/4 wavelength-plate Q is measured. The variation of the polarization status given in case of the reflex by pattern S by this configuration can be measured. [0032] Moreover, since even one parameter should just be known to some extent among the variations of the polarization status given in case of the reflex by pattern S, polarizer P can be fixed, and rotation of only 1/4 wavelength-plate Q can be enabled, or rotation of only polarizer P can be enabled at the reverse, and 1/4 wavelengthplate Q can also be fixed. Moreover, rotation can also be made free, being able to use polarizer P, and 1 / 4 wavelengthplate Q as one, 1 / 4 wavelength-plate Q can be deleted, and rotation of polarizer P can also be enabled. [0033] In the old example of a calculation, although it assumes that the diffraction grating is made of a dielectric, in the semiconductor integrated circuit, various kinds of thin films not only including a dielectric but the metal are used. Also in the periodicity structure which consists of these thin films, since the characteristic value equation to an s-polarized light differs from the characteristic value equation to a p-polarized light originally, as for the maximum solution (an effective refractive index is determined by this maximum solution) obtained from each characteristic value equation, differing is common. From this, a thin film material will not be involved how, but birefringence nature will always exist in the periodicity structure, and the effective refractive index will have a line breadth dependency. [0034] Furthermore, in the old example of a calculation, the diffraction grating with the cross-section configuration of a rectangle which is shown in drawing 1 is assumed. However, in the periodicity structure created using semiconductor lithography technique, it is rare to have the cross-section configuration of such a rectangle. Under such status, an effective refractive index cannot be expressed in (2 a) and the simple type like a formula (2b). Even if it is in such a case, when periodicity is in structure, a constitutive-property birefringence will surely exist, and the effective refractive index will have a line breadth dependency. From these arguments, the material of the periodicity structure and a crosssection configuration are not involved how, but by applying the polarization analysis described here shows that line breadth measurement is attained.

[0035]

[Effect of the Invention] Since actual measurement can moreover be performed in the atmospheric air, without destroying a sample once a calibration curve is made although the work which creates the calibration curve which connects various measurands and line breadth as a pre-setup of measurement is needed as mentioned above according to the line breadth measuring device and technique by this invention, the time of the line breadth measurement which is the credit of time and is required will be shortened sharply.

[Translation done.]

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- 1. This document has been translated by computer. So the translation may not reflect the original precisely.
- 2.\*\*\* shows the word which can not be translated.
- 3.In the drawings, any words are not translated.

#### DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] Drawing of longitudinal section showing a line and a space pattern

Drawing 2] Explanatory drawing showing the dependency over the duty ratio and wavelength of an effective-refractive-index difference

[Drawing 3] The cross section showing a thin film equivalent to a line and a space pattern

[Drawing 4] The block diagram showing the line breadth measuring device by the 1st example

[Drawing 5] The block diagram showing another mode of the 1st example

[Drawing 6] Inside [ of the drawing 4 and the drawing 5], a-a line, - f-f line view view

[Drawing 7] Drawing showing the dependency over the duty ratio of the polarization property of the reflected light from a line and a space pattern

[Drawing 8] Drawing showing the dependency over the duty ratio of the azimuth of the quenching shaft of the analyzer in the quenching status

[Drawing 9] Drawing showing the dependency over the duty ratio of the azimuth of the phase leading shaft of 1/4 wavelength plate in the quenching status

[Drawing 10] Drawing showing the dependency over the duty ratio of the azimuth of the transparency shaft of the analyzer in the status that the amount of transmitted lights serves as the maximum

[Drawing 11] The block diagram showing the line breadth measuring device by the 5th example

[Description of Notations]

K -- Light source P -- Polarizer

Px -- Transparency shaft B -- Beam splitter

U1 -- Incident light S -- A line and space pattern

U2 -- Reflected light Q -- 1/4 wavelength plate

Qx -- Phase leading shaft A -- Analyzer

Ax -- Transparency shaft D -- Light sensitive cell

H -- Line rectangular cross flat surface

[Translation done.]